

Work Order ID 161839 - 3

161839

Monday, May 29, 2017 6:37:51 AM

Item ID: D350-607-511

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop *NS2*

Item Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH

Start Date: 5/24/2017 Start Qty: 6.00

A

Cust Item ID:

Required Date: 6/1/2017 Req'd Qty: 6.00

A

Customer:

Reference:

Approvals: Process Plan: MGS

Date: 17/05/30 Tooling:

Date:

Run Start

NR1

QC:

Date: SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D350-607-43

EE

DSI9699

A

MAY 30 2017

DAS
8
JUN

100

Document Control

0.00

100

DC

DOCUMENT CONTROL

0.00

Doc.Control -USB or Paperwork

Memo

Photocopy bluefile & type labels per PPP D350-607-511 CHG007

DAS
27
9-89

JUN 15 2017

140

Pick Kit

0.00

140

Packaging

Memo

0.00

Packaging

DAS
28
9-89

MAY 30 2017

DAS
28
9-89

DAS
28
9-89

5

1

1

Work Order ID 161839

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Page 2

Item ID: D350-607-511

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH

Stop ***NS2***

Start Date: 5/24/2017 Start Qty: 6.00 ***6***

Cust Item ID:

Required Date: 6/1/2017 Req'd Qty: 6.00 ***6***

Customer:

Reference:

Approvals: Process Plan: Date:

Tooling: Date:

Run Start ***NR1***

QC: Date:

SPC (Y/N): Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

150

QC4- 100% Inspect kits for completeness

0.00

150

QC

Memo

0.18

Quality Control

DAS 27 9-89
JUN 15 2017

160

Identify as per dwg & Stock Location: _____
Packaging

0.00

160

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-607-511
Location: **fs 128**

DAS 27 9-89
JUN 15 2017

170

QC21- Final Inspection - Work Order Release

0.00

170

QC

Memo

0.60

Quality Control

17/6/19

DAS 21 9-89

JUN 15 2017

100-100
100-100

100-100
100-100

100-100
100-100
100-100
100-100
100-100

Picklist Print

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Work Order ID: 161839

161839

Parent Item: D350-607-511

D350-607-511

Parent Item Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH

Start Date: 5/24/2017

Required Date: 6/1/2017

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP
REV:B 13.12.30 PER RE.C ECN13-672 DD VERF:RQ IPP REV:C
14.06.09 AS PER ECN14-572 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3910-7		Manufactured	No			140	Each	24.0000	1	6		MAY 30 2017	
---------	--	--------------	----	--	--	-----	------	---------	---	---	--	-------------	--

D3910-7

Crosstube Lug

Location	Loc Qty	Loc Code
----------	---------	----------

ST520	20	
-------	----	--

159716	20	
--------	----	--

ST524	4	
-------	---	--

154446	4	
--------	---	--

D3501-1		Manufactured	No			140	Each	237.0000	8	48		MAY 30 2017	
---------	--	--------------	----	--	--	-----	------	----------	---	----	--	-------------	--

D3501-1

Bushing

Location	Loc Qty	Loc Code
----------	---------	----------

ST037	35	
-------	----	--

157301	35	
--------	----	--

ST038A	202	
--------	-----	--

152871	0	
--------	---	--

159311	202	
--------	-----	--

D3910-3		Manufactured	No			140	Each	0.0000	2	12		MAY 30 2017	
---------	--	--------------	----	--	--	-----	------	--------	---	----	--	-------------	--

D3910-3

Crosstube Lug

B 154675 X2

B 146084 X2

M 123164 X2

D4085-3

D4713-1

M53367-5-0

DAS 6 9-89

DAS 6 9-89

DAS 6 9-89

DAS 6 9-89

DAS 6 9-89

DAS 6 9-89

DAS 6 9-89

DAS 6 9-89

DAS 6 9-89

DAS 6 9-89

DAS 6 9-89

JUN 15 2017

JUN 15 2017

JUN 15 2017

DAS 6 9-89

DAS 6 9-89

DAS 6 9-89

DAS 6 9-89

Picklist Print

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Work Order ID: 161839

161839

Parent Item: D350-607-511

D350-607-511

Parent Item Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Plts
LH/RH

Start Date: 5/24/2017

Required Date: 6/1/2017

D3910-5 Manufactured No 140 Each 25.0000 Start Qty: 6.00 Required Qty: 6.00

D3910-5

Crosstube Lug

Location Loc Qty Loc Code

ST524 25

154445 5

159715 20

140 1

60.0000

2 12

D3984 Manufactured No

D3984

Rubber Extrusion, Crosstube (\$ per foot)

Location Loc Qty Loc Code

ST413 0.5

139666 0.5

ST625 59.5

140331 59.5

140 Each

3.0000

1 6

D4148-041 Manufactured No

D4148-041

Fwd Crosstube Lug Assembly

Location Loc Qty Loc Code

ST539 3

160702 3

140 Each

5.0000

1 6

D4149-041 Manufactured No

D4149-041

Aft Crosstube Lug Assembly

Location Loc Qty Loc Code

ST539 5

160703 1

161291 4

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Shop Packet Print

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Picklist Print

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Page 3

Work Order ID: 161839

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Parent Item: D350-607-511

D350-607-511

Parent Item Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH

Start Date: 5/24/2017

Required Date: 6/1/2017

✓ D4775-041

Manufactured No

140 Each

10.0000

Start Qty: 6.00

Required Qty: 6.00

D4775-041

Strut Assembly

DAS
27
9-89

Location

Loc Qty

Loc Code

ST357

10

160077 X2

10

✓ D4776-3

Manufactured No

140 Each

36.0000

**

D4776-3

Skidtube Clevis

DAS
27
9-89

Location

Loc Qty

Loc Code

ST124

36

156931

1

158633

20

160452

15

✓ AN4-14A

Purchased No

140 Each

438.0000

**

AN4-14A

Bolt

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

5

122141

5

over003

200

M136554

0

M137495

100

M137544

100

ST344

233

M137371

233

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Shop Packet Print

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103

5-7

Picklist Print

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Work Order ID: 161839

161839

Parent Item: D350-607-511

D350-607-511

Parent Item Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions: Pits
LH/RH

Start Date: 5/24/2017

Required Date: 6/1/2017

AN4-42A Purchased No 140 Each 72.0000 Start Qty: 6.00 Required Qty: 6.00
Bolt

AN4-42A

Bolt

Location Loc Qty Loc Code

ST341 72
M137371 72

AN6-13A

Purchased No

140 Each 52.0000

AN6-13A

BOLT

Location Loc Qty Loc Code

ST335 22
m136851 2
m137464 20
ST355 30
m137391 30

MS21042L4

Purchased No

140 Each 2,834.000 24 144

MS21042L4

Nut

Location Loc Qty Loc Code

FP001 10
m133363 10
GA 64
m135058 64
OVER007 1400
m137402 400
m137544 1000
ST303 1360
m137321 360
m137371 1000

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Picklist Print

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Parent Item: D350-607-511

D350-607-511

Parent Item Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH

Start Date: 5/24/2017

Required Date: 6/1/2017

MS21042L6 Purchased No 140 Each 270.0000 2 12 Start Qty: 6.00 Required Qty: 6.00

MS21042L6

Nut

Location Loc Qty Loc Code

OVER007 150

m137361 100

m137587 50

ST303 100

137459 50

m137075 50

ST313 20

m136986 20

NAS1149F0432P Purchased No 140 Each 1,727.0000 40 240

NAS1149F0432P

WASHER

Location Loc Qty Loc Code

ST260a 1000

M137412 1000

ST262 727

M136442 3

M137361 724

NAS1149F0663P Purchased No 140 Each 90.0000 4 24

NAS1149F0663P

WASHER

Location Loc Qty Loc Code

ST2622 90

M136263 90

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5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

Work Order ID 161839

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Item ID: D350-607-511

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH

Start Date: 5/24/2017 Start Qty: 6.00

Cust Item ID:

Required Date: 6/1/2017 Req'd Qty: 6.00

Customer:

Reference:

Run Start *NR1*

Approvals: Process Plan: MJS

Date: 17/05/30 Tooling:

Date:

Stop *NR2*

QC:

Date: SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

Draw Nbr

Revision Nbr

D350-607-4-3

EE

17-6-13

DSI9699

A

MAY 30 2017

0.00

100

Document Control

DOCUMENT CONTROL

100

DC

0.00

Doc.Control -USB or Paperwork

Memo

Photocopy bluefile & type labels per PPP D350-607-511 CHG007

0.00

140

Pick Kit

140

Packaging

Memo

0.00

Packaging

DAS
21
9-89

JUN 15 2017

MAY 30 2017

DAS
21
9-89

